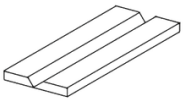
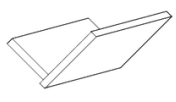
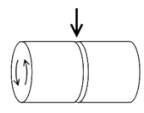
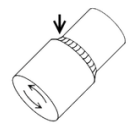
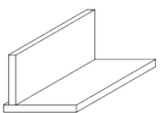
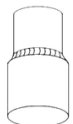
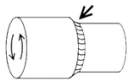
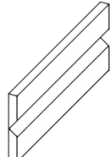
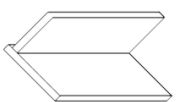

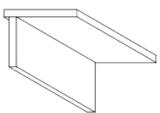
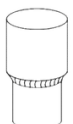
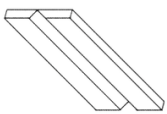
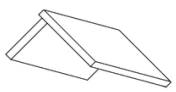
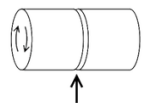

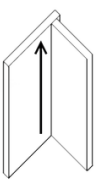
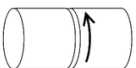
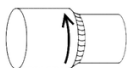
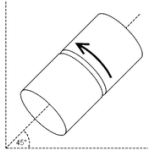
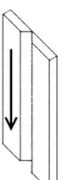
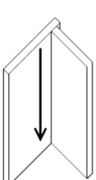

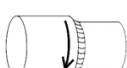
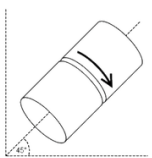
	Plate		EN ISO	Pipe 0 ° or 90 ° inclined		Pipe 45 ° inclined
	EN ISO	Butt		Fillet	EN ISO	Butt
PA "flat"	 1G	 1F	PA	 1G rotated		 1FR rotated
PB "horizontal vertical"		 2F	PB		 2F  2FR rotated	
PC "horizontal"	 2G	 2G	PC	 2G		
PD "horizontal overhead"		 4F	PD		 4F	
PE "overhead"	 4G	 4G	PE	 4G rotated		
PF "vertical up"	 3G uphill	 3F uphill	PH	 5G uphill	 5F uphill	 6G uphill HL-045
PG "vertical down"	 3G downhill	 3F downhill	PJ	 5G downhill	 5F downhill	 6G downhill JL-045
www.colliewelding.com			PK	Orbital welding		